

LUBRICANTS LUBRIFICANTI LUBRIFIANTS

## **BB TECHNICAL SERVICE**

Products and solutions for rolling stock maintenance yards and workshop

Prodotti e soluzioni per cantieri e officine manutenzione rotabili

Produits et solutions pour chantiers et ateliers pour la maintenance du matériel roulant









ADHÉSIFS ET PRODUITS D'ÉTANCHEITÉ



**AUTOMATIC LUBRICATION SYSTEM** SISTEMI DI LUBRIFICAZIONE AUTOMATICA

SYSTÈME DE LUBRIFICATION AUTOMATIQUE



**CHEMICALS FOR MAINTENANCE PRODOTTI CHIMICI PER LA MANUTENZIONE** PRODUITS CHIMIQUES POUR OPÉRATIONS DE MAINTENANCE





**CARBON DIOXIDE DRY CLEANING** SISTEMI DI PULIZIA TECNICA MEDIANTE SABBIATURA CRIOGENICA SYSTÈME POUR NETTOYAGE CRYOGÉNIQUE



Select and supply high quality products Selezioniamo e forniamo prodotti di elevata qualità Sélectionne et fournit des produits de haute qualité

Fast and effective logistics
Offriamo una logistica rapida ed efficace
Logistique rapide et efficace

Proper technical consulting and aftermarket support

Garantiamo ai nostri clienti un alto livello di consulenza tecnica e di assistenza after market Excellent niveau de consultation technique et d'assistance après vente.



#### OUR RANGE OF PRODUCTS LE NOSTRE LINEE DI PRODOTTO NOTRE GAMME DE PRODUITS

1. SW: Consumables products approved by Faiveley Italia for application on pneumatic parts.

Prodotti consumables per impieghi su organi pneumatici, approvati da Faiveley Transport Italia.

Produits de consommation pour applications sur composants pneumatiques approuvés par Faiveley Transport Italie

2. SP: Consumables products approved by SPII for application on electromechanic components.

Prodotti consumables per impieghi su organi elettromeccanici, approvati da SPII S.p.a.

Produits de consommation pour applications sur composants électromécaniques approuvés par SPII s.p.a.

3. CP: Consumables products approved by Production Group.

Prodotti di consumo approvati dal gruppo Production. Produits de consommation approuvés par le Groupe Production.

4. TS: Multipurpose consumables products selected and tested by BB TECHNICAL SERVICE.

Prodotti consumables per impieghi generici selezionati e testati da BB TECHNICAL SERVICE.

Produits de consommation sélectionnés et testés pour applications générales par BB TECHNICAL SERVICE.



BB TECHNICAL SERVICE is a proactive and multipurpose company. Jointly with the engineering of the major designers and producers of railway subsets, we develop high-quality chemical products for maintenance. After undergoing strict bench testing and thorough trials on duty, some of our products have been approved for use within basic and higher level maintenance steps.



Our focused aim is to supply products able to improve the reliability of rolling stocks and to save maintenance time and costs.



BB TECHNICAL SERVICE è una Società agile e versatile che, in collaborazione con l'ingegneria dei maggiori costruttori di sottoinisiemi ferroviari, sviluppa prodotti chimici di elevata qualità per lo svolgimento di attività manutentive.

Dopo esaustive prove svolte in laboratorio e sul campo, alcuni ns. prodotti vengono omologati e impiegati in attività di manutenzione di primo e secondo livello.

Il ns. obiettivo è fornire prodotti la cui efficacia contribuisca ad elevare l'affidabilità dei rotabili e ottimizzare i tempi e i costi del processo manutentivo.

BB TECHNICAL SERVICE est une société proactive et polyvalente qui, en collaboration avec l'ingénierie des plus importants producteurs de sousensembles ferroviaires, développe des produits chimiques de haute qualité pour les processus d'entretien. Après des tests exhaustifs effectués en laboratoire et sur les chantiers, certains de nos produits ont été approuvés et utilisés pour les interventions de maintenance ordinaire et extraordinaire. Notre objectif est de fournir des produits de qualité qui contribuent à améliorer la fiabilité du matériel roulant et à optimiser les coûts et les processus de maintenance

**BB TECHNICAL SERVICE s.r.l.** 

www.bbtechnicalservice.it

info@bbtechnicalservice.it

Drive Control designed by SPII for the new italian high speed train ETR 1000



BB TECHNICAL SERVICE has its core business in the railway industry. Our technical Partners:

FAIVELEY TRANSPORT ITALIA

SPII S.p.A. PRODUCTION S.p.A.

Detail of the pantograph designed for the Italian high speed train «Freccia Rossa»







Screw compressor by Faiveley Italia under trial on the test bed

## Products approved by FAIVELEY TRANSPORT ITALIA



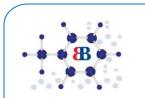
	SW PRODUCTS	APPLICATION	PACKAGING	FT PART NUMBER	
1	SW 355	SYNTHETIC OIL FOR SCREW COMPRESSOR – LOW TEMPERATURE	200 LITRES DRUM – 60 LITRES DRUM	FT 0028076-000	
2	SW 356	SYNTHETIC OIL FOR SCREW COMPRESSOR	200 LITRES DRUM – 60 LITRES DRUM	3000 00 356	
3	SW 402	SYNTHETIC OIL FOR VANE COMPRESSOR	200 LITRES DRUM – 25 LITRES PLASTIC TANKS	3000 00 402	
4	SW 436	SYNTHETIC HYDRAULIC OIL FOR HPU	200 LITRES DRUM – 25 LITRES PLASTIC TANKS	3000 00 436	
5	SW 427	SPECIFIC WASHING OIL FOR SCREW COMPRESSOR	5 LITRES PLASTIC TANK	FT 0044184-000	
6	SW 319	SYNTHETIC ANTI-SIEZE UP CONDUCTIVE COPPER PASTE	1 kg CONTAINER	FT 0022319-000	
7	SW 473	SYNTHETIC SPRAY GREASE FOR METAL-METAL SLIDINGS	400 ML SPRAY CAN – 12 pcs CARTON	3000 00 473	
8	SW 551	SYNTHETIC SPRAY GREASE FOR RUBBER-METAL SLIDINGS	400 ML SPRAY CAN – 12 pcs CARTON	3000 00 551	
9	SW 305	SURFACE CLEANER FOR ADHESION PRE-TREATMENT	400 ML SPRAY CAN – 12 pcs CARTON	FT 0044183-000	
10	SW 486	UNLOCKING-LUBRICANT OIL	400 ML SPRAY CAN – 12 pcs CARTON	3000 00 486	
11	SW 487	CLEANER-PROTECTIVE FOR CONTACTS	400 ML SPRAY CAN – 12 pcs CARTON	3000 00 487	
12	SW 434	SPRAY CLEANER SPECIFIC FOR ELECTRONICS	400 ML SPRAY CAN – 12 pcs CARTON	3000 00 434	
13	SW 354	OIL LEAKAGE DETECTOR	400 ML SPRAY CAN – 12 pcs CARTON	3000 00 354	
14	SW 435	WATER BASED DETERGENT- DEGREASER	65 kg DRUM – 30 kg DRUM	3000 00 435	
15	SW 418	SOLVENT BASED DETERGENT-DEGREASER (FAST EVAPORATION TIME)	65 LITRES DRUM – 30 LITRES DRUM	3000 00 418	
16	SW 490	SOLVENT BASED DETERGENT-DEGREASER (MEDIUM EVAPORATION TIME)	65 LITRES DRUM – 30 LITRES DRUM	3000 00 490	
17	SW 364	LIQUID GASKETING FOR FLANGED COUPLINGS	75 ml BELLOW BOTTLE – 10 pcs BOX	FT 0026440-000	
18	SW 365	FITTINGS SEALANT	75 ml BELLOW BOTTLE – 10 pcs BOX	FT 0025539-000	
19	SW 820	FITTINGS SEALANT	75 ml BELLOW BOTTLE – 10 pcs BOX	FT 0027708-000	
20	SW 821	THREADLOCKER – WEAK EFFECT	50 ml BOTTLE – 10 pcs BOX	FT 0027707-000	
21	SW 822	FITTINGS SEALANT	50 ml BOTTLE – 10 pcs BOX	FT 0027705-000	
22	SW 823	SEALANT FOR FLAT JOINTS	300 ml CARTRIDGE – 10 pcs BOX	FT 0027704-000	
23	SW 824	THREADLOCKER – PERMANENT EFFECT	50 ml BOTTLE – 10 pcs BOX	FT 0027709-000	
24	SW 825	THREADLOCKER – MEDIUM EFFECT – OIL RESISTANT	50 ml BOTTLE – 10 pcs BOX FT 0027706-000		



Faiveley Transport Italia S.p.A. - Società soggetta a direzione e coordinamento di Faiveley

Transport S.A.

Sede Legale, Amministrativa e Stabilimento: Via Volvera, 51 - 10045 Piossasco (Torino) Italia Tel:+3901190441 - Fax: (+39011)Sales 9064394 - Fin 9044245 - HR 9044290 - Tec 9044301 - Prod 9044282 - Pur 9044339 Sede Secondaria: Via dei Caduti del Lavoro, 16/18 - 37012 Bussolengo (Verona) Italia Tel:+39 045 6717542 - Fax: +39 045 6717535Capitale Sociale Euro 1.424.243,60 int. Vers. - Iscr. nel R.E.A. di Torino n. 1036251 - Partita IVA: 00784220238



#### **BB TECHNICAL SERVICE s.r.l**

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## **GLOBAL OVERVIEW ON THE SW APPROVED PRODUCT RANGE**

SW PRODUCTS			Italy		Fra	nce	Germany		ordic ntries	Spain	UK	India	China	Aust Ne Zea	-	Rı	ussia
		ETR 1000	NTRE	EXPO	EMU R2N	Regiolis	č	Emu X60	Emu X60 batch B	CIVIA III	СТКГ НІТАСНІ	Metro New Delhi	Metro Nanjing	Matangi 1	Matangi 2	Talgo rusia	Loco EP 20
SW 356	SYNTHETIC OIL FOR SCREW COMPRESSOR		٠	٠				•		•	•	•	•	•	•		
SW 435	WATER BASED DETERGENT- DEGREASER	٠			•			•	•		•						
SW 820	FITTINGS SEALANT	•		•	•	•	•	•	•					•	•	•	•
SW 821	SW 821 THREADLOCKER – WEAK EFFECT							•	•								
SW 822	SW 822 FITTINGS SEALANT							•	•		•						
SW 823	SW 823 SEALANT FOR FLAT JOINTS							•	•								
SW 824	THREADLOCKER – PERMANENT EFFECT	٠						•	•								
SW 825	THREADLOCKER – MEDIUM EFFECT – OIL RESISTANT	٠				•		•	•		•					•	•





	PRODUCT SP	APPLICATION	PACKAGING
1	SP D 240	FLUORINATED GREASE FOR DRIVE CONTROLS AND PANTOGRAPH CIRCUIT BREAKERS CONTACTS	100g TUBE – 10 pcs BOX
2	SP 300	CLEANER FOR SILICONE INSULATORS	400ml SPRAY CAN – 12 pcs BOX
3	SP 303	CLEANER FOR MECHANICAL COMPONENTS	400ml SPRAY CAN – 12 pcs BOX
4	SP 322	SYNTHETIC GREASE FOR THE LUBRICATION OF CIRCUIT BREAKERS MECHANISM	400ml SPRAY CAN – 12 pcs BOX
5	SP 352	CLEANER FOR RAIL DRIVER CONSOLE	400ml SPRAY CAN – 12 pcs BOX
6	SP 668	ALKALINE DETERGENT FOR PRESSURE WASHER	5kg PLASTIC TANK
7	SP 800	PRIMER FOR DIFFICULT PLASTIC MATERIALS	20g BOTTLE – 6 pcs BOX
8	SP 801	SPRAY CLEANER FOR THE PRETREATMENT BEFORE ADHESION	400ml SPRAY CAN – 12 pcs BOX
9	SP 810	ANAEROBIC ADHESIVE FOR DIFFICULT COUPLINGS – HIGH STRENGTH	50ml BOTTLE – 10 pcs BOX
10	SP 811	ANAEROBIC ADHESIVE FOR DIFFICULT COUPLINGS – OIL RESISTANT	50ml BOTTLE – 10 pcs BOX
11	SP 812	LOCKING FORMULATION – HIGH CAPILLARITY	50ml BOTTLE – 10 pcs BOX
12	SP 813	MEDIUM EFFECT LOCKING FORMULATION – OIL RESISTANT	50ml BOTTLE – 10 pcs BOX
13	SP 815	FITTINGS SEALANT	75ml BELLOW BOTTLE – 10PCS BOX
14	SP 827	THREADLOCKER – PERMANENT EFFECT	50ml BOTTLE – 10 pcs BOX
15	SP 830	ADHESIVE FOR DIFFICULT PLASTIC MATERIALS	20g BOTTLE – 10 pcs BOX
16	SP 831	FLUID ADHESIVE FOR DIFFICULT MATERIALS	20g BOTTLE – 10 pcs BOX
17	SP 832	ETHIL-BASED ADHESIVE FOR HIGH TEMPERATURE APPLICATION	20g BOTTLE – 10 pcs BOX
18	SP 833	MULTIPURPOSE CYANOACRYLIC ADHESIVE	20g BOTTLE – 10 pcs BOX
19	SP 850	ONE-COMPONENT SEALANT – COLOUR GREY (MS Polymer)	290ml CARTRIDGE – 24 pcs BOX
20	SP 851	SILICONE BASED SEALANT RESISTANT TO HIGH TEMPERATURE	310ml CARTRIDGE – 24 pcs BOX





# ANAEROBIC AND CYANOACRYLATE ADHESIVES



Anaerobic and cyanoacrylate products approved by SPII for application on their own subsets

Threadlockers and fittings sealant approved by Faiveley Transport







Use of our Primer **SP 800** on difficult plastic material





In 2010 we began to develop a range of anaerobic and cyanoacrylic products alternative to Loctite solutions. Several products of ours have already been approved by Faiveley Transport and SPII for the application on their own subsets.

		Prodotti adesivi SW, SP , CP	e TS / Corrispondenze Loctite			
	PRODUCT	USE	SIZE	FAIVELEY PART NUMBER	TRENITALIA PART NUMBER	LOCTITE CROSS REF.
1	SW 820	SEALANT PASTE FOR PNEUMATIC FITTINGS – MEDIUM STRENGTH	75 ml BELLOW BOTTLE – 10 pcs BOX	FT 0027708-000	006 251	577
2	SW 824	THREADLOCKER – HIGH STRENGTH	50 ml BOTTLE – 10 pcs BOX	FT 0027709-000	006 252	270
3	SW 825	THREADLOCKER – MEDIUM STRENGTH	50 ml BOTTLE – 10 pcs BOX	FT 0027706-000	006 256	242 - 243
4	SW 364	LIQUID GASKETING FOR FLANGED COUPLINGS	75 ml BELLOW BOTTLE – 10 pcs BOX	FT 0026440-000		518
5	SW 365	SEALANT PASTE FOR PNEUMATIC FITTINGS	75 ml BELLOW BOTTLE – 10 pcs BOX	FT 0025539-000		511
6	SW 821	THREADLOCKER – WEAK STRENGTH	50 ml BOTTLE – 10 pcs BOX	FT 0027707-000		222
7	SW 822	FLUID SEALANT FOR FITTINGS	50 ml BOTTLE – 10 pcs BOX	FT 0027705-000		542
8	SW 823	SEALANT FOR FLAT JOINTS	300 ml CARTRIDGE – 10 pcs BOX	FT 0027704-000		
9	SP 801	SPRAY CLEANER FOR THE PRE-TREATMENT BEFORE ADHESION	400ml SPRAY CAN – 12 pcs BOX	APPROVED BY SPII	006 253	7063
10	SP 831	FLUID ADHESIVE FOR DIFFICULT MATERIALS	20g BOTTLE – 10 pcs BOX	APPROVED BY SPII	006 254	4062
11	SP 834	INSTANT ADHESIVE	10g BOTTLE – 25 pcs BOX	APPROVED BY SPII	006 255	495
12	SP 800	PRIMER FOR DIFFICULT PLASTIC MATERIALS	20g BOTTLE – 6 pcs BOX	APPROVED BY SPII		770
13	SP 810	ANAEROBIC ADHESIVE FOR DIFFICULT COUPLINGS – HIGH STRENGTH	50 ml BOTTLE – 10 pcs BOX	APPROVED BY SPII		638
14	SP 811	ANAEROBIC ADHESIVE FOR DIFFICULT COUPLINGS – OIL RESISTANT	50 ml BOTTLE – 10 pcs BOX	APPROVED BY SPII		603
10	SP 812	LOCKING FORMULATION – HIGH CAPILLARITY	50 ml BOTTLE – 10 pcs BOX	APPROVED BY SPII		290
11	SP 813	MEDIUM EFFECT LOCKING FORMULATION – OIL RESISTANT	50 ml BOTTLE – 10 pcs BOX	APPROVED BY SPII		
12	SP 815	FITTINGS SEALANT	75 ml BELLOW BOTTLE – 10 pcs BOX	APPROVED BY SPII		
13	SP 827	THREADLOCKER – PERMANENT EFFECT	50 ml BOTTLE – 10 pcs BOX	APPROVED BY SPII		
14	SP 830	ADHESIVE FOR DIFFICULT PLASTIC MATERIALS	20g BOTTLE – 10 pcs BOX	APPROVED BY SPII		496
14	SP 832	ETHIL-BASED ADHESIVE FOR HIGH TEMPERATURE APPLICATION	20g BOTTLE – 10 pcs BOX	APPROVED BY SPII		407
14	SP 833	MULTIPURPOSE CYANOACRYLIC ADHESIVE	20g BOTTLE – 10 pcs BOX	APPROVED BY SPII		414
15	SP 850	ONE-COMPONENT SEALANT – COLOUR GREY (MS Polymer)	290ml CARTRIDGE – 24 pcs BOX	APPROVED BY SPII		
16	SP 851	SILICONE BASED SEALANT RESISTANT TO HIGH TEMPERATURE	310ml CARTRIDGE – 24 pcs BOX	APPROVED BY SPII	1	
17	CP 809	SPRAY CLEANER – ADHESION PRE-TREATMENT	400ml SPRAY CAN – 12 pcs BOX	TESTED BY PRODUCTION GR.		
18	CP 817	FITTINGS SEALANT – SLOW CURING	75 ml BELLOW BOTTLE – 10 pcs BOX	TESTED BY PRODUCTION GR.		572
19	CP 840	SEALANT PASTE FOR PNEUMATIC FITTINGS – MEDIUM STRENGTH	75 ml BELLOW BOTTLE – 10 pcs BOX	TESTED BY PRODUCTION GR.		
20	CP 841	FITTINGS SEALANT	50 ml BOTTLE – 10 pcs BOX	TESTED BY PRODUCTION GR.		
21	CP 842	THREADLOCKER – HIGH STRENGTH	50 ml BOTTLE – 10 pcs BOX	TESTED BY PRODUCTION GR.		
22	CP 843	THREADLOCKER – MEDIUM STRENGTH	50 ml BOTTLE – 10 pcs BOX	TESTED BY PRODUCTION GR.		
23	TS 814	LOCKING FORMULATION FOR CYLINDRIC COUPLINGS	50 ml BOTTLE – 10 pcs BOX			641
24	TS 816	LIQUID GASKETING FOR FLAT JOINTS – HIGH TEMPERATURE RESISTANT	75 ml BELLOW BOTTLE – 10 pcs BOX		T	510
25	TS 826	FAST LOCKING FORMULATION – HIGH STRENGTH	50 ml BOTTLE – 10 pcs BOX			648 - 649



# **SPECIAL GREASES**

- Specially formulated for the lubrication under severe duty requirements of mechanical, electrical and pneumatic devices
- Solution for the lubrication under extreme condition
- Our range of grease includes mineral and synthetic products (fluorinated, polyalphaolefinic, ester and silicone)





By request of the Company CONTACT we have formulated two different greases specific for the lubrication of the pantograph's pins and joints. Both our solution offer high resistance to mechanical load, good corrosion protection and outstanding antiwear properties.

- CP 230 Synthetic PAO based grease suitable for application up to -50°C
- > CP 241 Fluorinated grease suitable for application up to  $-70^{\circ}$ C.

Our fluorinated grease SP 240 has been approved by SPII S.p.A. to be applied on the pantograph circuit breakers and on the drive controls. Approved for use on the high speed train ETR1000 (Italy)





SP 240 allows widest lubrication intervals

	BBTS Approved Greases Line – List and Use					
CP 230	PAO SYNTHETIC GREASE FOR PANTOGRAPH JOINTS (BETWEEN -50°C AND +200°C)					
CP 241	PFPE SYNTHETIC GREASE FOR PANTOGRAPH JOINTS (BETWEEN -75°C AND +220°C)					
SP 240	PFPE SYNTHETIC GREASE FOR DRIVE CONTROLS AND CIRCUIT BREAKERS (UP TO -60°C)					
TS 12 G	LUBRICATION OF SPECIAL DEVICES IN THE HIGH SPEED TRAIN BOGIES					
TS 18 G	BIODEGRADABLE GREASE FOR RAIL SIDE LUBRICATION					
DB 202	MINERAL GREASE FOR BRAKE CALIPERS					
TS 205	GREASE FOR LUBRICATION IN RAIL-ROAD LOADERS, BALLAST TAMPERS AND RAIL GRINDER					
TS 254	SILICONE GREASE FOR O-RING MOUNTING					

## **SPECIAL GREASES**



Cylindrical actuator of ETR 470 (tilting system component)

Best results have also been obtained with our product TS 12 G in lubrication of special devices included in the bogies of the Italian high speed train ETR 500 known as "Freccia Rossa" (specific application: device mounted on the traction bogies axles for the curve-alignment control, anti-rotation device, stabilizers).





# **SPRAY PRODUCTS**



PRODUCT	USE	APPROVAL
SW 434	SPRAY CLEANER SPECIFIC FOR ELECTRONICS	APPROVED FOR THE USE ON THE NEW HIGH SPEED TRAIN ETR 1000 (ITALY)
SP 303	SPRAY CLEANER FOR MECHANICAL COMPONENTS	APPROVED FOR THE USE ON THE NEW HIGH SPEED TRAIN ETR 1000 (ITALY)
SP 352	SPRAY CLEANER AND HYGIENIZER FOR DRIVE DESKS	APPROVED FOR THE USE ON THE NEW HIGH SPEED TRAIN ETR 1000 (ITALY)
SW 473	SYNTHETIC SPRAY GREASE FOR METAL COMPONENTS	APPROVED BY FAIVELEY TRANSPORT PART- NUMBER - 3000 00 473
SW 551	SYNTHETIC SPRAY GREASE FOR METAL–RUBBER SLIDINGS	APPROVED BY FAIVELEY TRANSPORT PART- NUMBER - 3000 00 551
SW 486	UNBLOCKING AND LUBRICANT SPRAY OIL	APPROVED BY FAIVELEY TRANSPORT PART- NUMBER - 3000 00 486
SW 487	SPRAY CLEANER AND PROTECTIVE FOR ELECTRIC CONTACTS	APPROVED BY FAIVELEY TRANSPORT PART- NUMBER - 3000 00 487
SW 354	OIL LEAKAGE DETECTOR	APPROVED BY FAIVELEY TRANSPORT PART- NUMBER - 3000 00 354
SP 801	SPRAY CLEANER FOR THE PRE-TREATMENT BEFORE ADHESION	APPROVED BY SPII
CP 809	SURFACE SPRAY CLEANER	APPROVED BY CONTACT
TS 321	SPRAY SILICONE GREASE	
TS 351	UNBLOCKING SPRAY	







SW 356

Fully Synthetic Oil for On board Air generation & Treatment Systems in High Speed Trains 29<sup>th</sup> March, 2002 - after successful results from testing on trains ETR 500, ETR 450-460-470-480 Faiveley Italy specified our **SW 356**.

The oil was tested by the University of Milan laboratory 'Testing of lubricants'.

The tests found that the internal components of the compressors, had much less wear levels than mineral oil lubricated counterpart.

It was also noted that where the standard mineral oil was used, the wear on components was dangerously close to the permitted limits.

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TECHNICAL DATA					
Typical properties	Method	Typical value			
Thermal range, °C		-40 ÷ 205			
Viscosity grade ISO VG	ASTM D-2422	46+			
Viscosity at 100 °C, cSt	ASTM D-445	8.1			
Viscosity at 40 °C, cSt	ASTM D-445	55			
Viscosity at -25 °C, cSt	ASTM D-445	3670			
Viscosity index	ASTM D-2270	116			
Specific gravity at 15 °C, Kg/m <sup>3</sup>	DIN 51 757	865			
Pour Point, °C	ASTM D-97	< -66			
Flash Point C.O.C., °C	ASTM D-92	> 260			
Total Acid Number, mgKOH/g	ASTM D-664	0.05			
Copper strip corrosion, 3 hours at 100 °C	ASTM D-130	1 a			
Demulsibility at 54 °C - ml of oil/water/emulsion (minutes),	ASTM D-1401	40/38/2 (10)			
Evaporation, 22 hours at 99 °C,%	ASTM D-972	< 1			
Water content, ppm	ASTM D-1744	max. 0.05			
Four ball wear,1200 rpm, 40 Kg, 1 hr. at 75 °C, mm	ASTM D-4172	0.6			
Foaming sequence I, II, III,	ASTM D 892	Nil			

Traditional lubricant choice for subsets and screw compressors is a mineral oil with viscosity ISO 32. This means 32 cSt at 40 °C.

At high temperatures such as 100°C the actual mineral oil viscosity is 5 cSt which is insufficient value. Furthermore the low viscosity reduces the oil's lubricating capability resulting in problems for the screw compressor.

A thicker mineral oil can not be used as at low temperatures the oil would not have good lubricating properties.

SW 356 has its pour point at -66°C and with a standard viscosity index value of 119, it works well at low temperatures. At the typical working temperature its viscosity is not lower than 8 cSt.



Example of our technical approach to develop a new product. October 2007 – May 2008: aboard test on locomotive E464.



The spool chamber treated with ordinary lubricant shows deposits due to a mixture including grease and compressor mineral oil (yellow arrows). Using common lubricants the springs and the o-rings look covered by a thin layer of hardened grease. The spool shows an high wear level and it's darkened by carbon deposits (image **A**).

Spool lubricated with **SW 551** is in good conditions and has a smooth movement in its chamber. The required elasticity of the o-rings have been preserved and no damages or undue deposits can be detected (image **B**). The gaskets and the spool surfaces are correctly covered by a thin film of lubricant (white arrow).



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